



Bergamid™ B70 H U Natural 70

Polyamide 6

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Europe		
Features	• Flame Retardant • Good Heat Resistance • Good Impact Resistance	• Good Processability • Good Stiffness • Good Strength	• Heat Stabilized • Medium Viscosity
Uses	• Appliances • Automotive Applications	• Consumer Applications • Electrical/Electronic Applications	• General Purpose • Industrial Applications
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ²	1.21 g/cm ³	1.21 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	435000 psi	3000 MPa	ISO 527-2/1
Tensile Stress	10900 psi	75.0 MPa	ISO 527-2/50
Tensile Strain (Yield)	4.0 %	4.0 %	ISO 527-2/50
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact Strength	2.4 ft·lb/in ²	5.0 kJ/m ²	ISO 180/A
Thermal	Typical Value (English)	Typical Value (SI)	
Melting Temperature	428 to 446 °F	220 to 230 °C	
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating	V-2	V-2	UL 94
Glow Wire Flammability Index	1560 °F	850 °C	IEC 60695-2-12

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 212 °F	80 to 100 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	455 to 473 °F	235 to 245 °C
Middle Temperature	464 to 482 °F	240 to 250 °C
Front Temperature	473 to 491 °F	245 to 255 °C
Nozzle Temperature	482 to 500 °F	250 to 260 °C
Mold Temperature	149 to 185 °F	65 to 85 °C

Notes

¹ Typical values are not to be construed as specifications.

² ±0,02

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